

Date: Thursday, 6/21/2007 2:27:34 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLEED AIR PORT FITTING
Job Number	: 33034		
Estimate Number	: 12910		
P.O. Number	: <i>N/A</i>	Part Number	: D2007001
This Issue	: 6/21/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2007 REV C
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: <i>N/A</i>	Drawing Revision	: C
	Type : PURCHASED PARTS	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 7/28/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>10</i> Um: Each
Comment	: Est Rev: A New Issue 07-06-20 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4041*

Fabricate as per Dwg D2007

Possible Supplier: Metec

Material release note is required

*C 207/06/26**(10)*

2.0	D2007001	Fitting, Bleed Port
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Fitting, Bleed Port

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

7/7/19 SP 10x

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*EP 27/07/23**(40)**contd*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

EP 27/07/24 (10x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 2 Date: 01/07/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BLEED AIR PORT FITTING

Job Number: 33034

Part Number: D2007001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



10

Comment: FINAL INSPECTION/W/O RELEASE

DD 07/02/24

Job Completion



u 07-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

10

D2007-001

Fitting, Bleed Port

4041

MATERIAL: AISI 303 Round Bar

We hereby certify that the above parts were made in conformance with applicable drawings.

METALC Metal Technology Inc.


Denise Robinson

Vankleek Hill, July 18, 2007